

# Receiving Report

Date:

13/4/24

Batch No:

M25386

Supplier:

THYSSERUPP

Dart P/O:

19640

Packing Slip:

Yes

☒

No

☐

Invoice:

Yes

☐

No

☒

Receipt:

Cash

☐

Cr

☐

Release Note Attached:

Yes

☒

No

☐

N/A

Waybill Attached:

Yes

☒

No

☒

N/A

Shipment Complete:

Yes

☒

No

☐

N/A

QC6 Inspection

☒

gm

13-4-24

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☐

N/A

Work Order

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Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK)

Level 12

☒

Production/Admin:

Date

Received/Costing

Initial

13/4/24  
C

Location

☐

All amounts are calculated in domestic currency.

All Item ID/GL/WOs	All Rec. Employees	All Currencies
--------------------	--------------------	----------------

<b>Total Received Quantity:</b>	96.00000
<b>Total Qty to Inspect (PO U/M):</b>	0.00000
<b>Total Reject Quantity:</b>	0.00000
<b>Total Receipt Value:</b>	\$1,296.03
<b>Total Balance Due Quantity:</b>	0.00000

## B I L L O F L A D I N G

No: VIM 398896

Ship From:  
THYSSENKRUPP MATERIAUX NA  
4700 BOIS, FRANC  
ST. LAURENT, QC H4S 1A7  
Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 24Apr13 at 9:12 From VFW  
Probill  
Via VIM TRUCKING  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-559052- 1 Your PO # 19640  
ALUMINUM FLAT BAR 6061-T6511

2.00" X 8.00" X 144.0000"

Heat Number

Tag No  
149786

Quantity  
24 FT

PCS  
2

Wt LBS  
454

BDLE#1 R452

2) Our Order PEC-559052- 2 Your PO # 19640

ALUMINUM FLAT BAR 6061-T6511

1.00" x 2.50" X 144.0000"

Heat Number

Tag No  
145246

Quantity  
12 FT

PCS  
1

Wt LBS  
36

BDLE#1

3) Our Order PEC-559052- 3 Your PO # 19640

ALUMINUM FLT BAR ECONOPLT 6061-T6511

.500" X 10.00" X 144.0000"

Heat Number

Tag No  
161687

Quantity  
24 FT

PCS  
2

Wt LBS  
138

BDLE#1

4) Our Order PEC-559052- 4 Your PO # 19640

ALUMINUM FLAT BAR 6061-T6511

.250" x 6.00" X 144.0000"

Heat Number

Tag No  
145234

Quantity  
36 FT

PCS  
3

Wt LBS  
63

BDLE#1

TOTAL: Tags 4 PCS 8 Wt LBS 691

Heat Number  
201221314

\*\*\* Chemical Analysis \*\*\*

Page: 1 ....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT!

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/OST# 1017327081 T0001 TPS/GST TVH/HST # 140223934 RT0001

## B I L L O F L A D I N G

No: VIM 398896

Ship From:  
THYSSENKRUPP MATERIAUX NA  
4700 BOIS FRANC  
ST. LAURENT, QC H4S 1A7  
Tel: 514-337-0161 Fax: 514-745-2968

Ship Date 24Apr13 at 9:12 From VFW  
Probill  
Via VIM TRUCKING  
FOB CONCORD  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp STAN IVERS (905-532-1350)  
Sold To: ( 20115)  
DART AEROSPACE

Ship To: ( 1)  
DART AEROSPACE

## B I L L O F L A D I N G

201221512  
201300758

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

\*\*\*UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*

\*\*\* POUR VOS BESOINS D'ACIER INOXYDABLE,

\*CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600\*

\*\*\* FOR ALL YOUR STAINLESS STEEL NEEDS, CALL US.

\*\*\* WE HAVE IT! \*\*\* TEL. 800-926-2600 \*\*\*

Page: 2 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/GST# 1417227081 TQ001 TPS/GST TVQ/HST # 140223034 RT0001

# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM ELI BAR HCON PLT 6061-T6511  
500" X 10.00" X 144.0000"  
PART NO.

Certificate of Mill Test Results  
BL VIM-398896-003  
22Apr13

Note certifier que le document reproduit ici est une copie conforme du rapport fourni par le producteur du matériel ou les données résultant de

SIGNATURE



SERVICE CENTER METALS  
5850 Quality Way  
Prince George, VA 23675

## CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
167047	6

BILL TO  
ThyssenKrupp Materials NA  
SHIP TO  
ThyssenKrupp Materials NA PEC  
Quantity Certified 1,905 lbs 27 pcs

MANIFEST NUMBER 179709  
CUSTOMER PO PEC-245090  
CUSTOMER PART NUMBER PL0734  
DIE NUMBER PL0734  
ALLOY/TEMPER 6061-T6511E  
SALES PERSON David Schroeder  
DESCRIPTION PL 500 X 10.00

DATE OF SHIPMENT 1/23/2013

CERTIFICATION  
ASTM-B221-12 StencilContinuous  
SPECIFICATION  
AMS-QQA-200/8

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

### Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201300758	01/18/13	45.0	42.3	15.6

DAS  
14  
8-89  
13/04/24

### Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Total	Melt Source:
C67R0349	6061	0.63	0.16	0.18	0.01	0.85	0.06	0.01	0.01	98.09	0.05	0.15	United States of America

Others

Print Date: 1/23/2013

Calvin J. Wiggins, Director of Quality & Technical Services

# THYSSENKRUPP MATERIALS NA

P.O. Box 19640

Certificate of Mill Test Results  
PL VIM-398896-004  
22Apr13  
Pg 1/1

ALUMINUM PLAT BAR 6061-T6511  
250" x 6.00" x 144.0000  
PART NO.

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SIGNATURE



SERVICE CENTER METALS  
5850 Quality Way  
Prince George, VA 23875

## CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

ORDER NUMBER	ITEM
165242	4

ROLL TO  
ThyssenKrupp Materials NA  
SHIP TO  
ThyssenKrupp Materials NA, Montreal  
Quantity Certified 2,032 lbs 96 pcs

MANIFEST NUMBER 177510  
CUSTOMER PO VIM-617812  
CUSTOMER PART NUMBER PL0078

DIE NUMBER PL0078  
ALLOY/TEMPER 6061-T6511  
DATE OF SHIPMENT 12/28/2012  
SALESPERSON David Schroeder

DESCRIPTION PL 250x6.000

CERTIFICATION  
ASTM-B221-12 Stencil/Continuous  
SPECIFICATION  
AMS-QQA-200/8

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

### Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
91	201221314	12/10/12	46.6	44.6	13.1
92	201221314	12/10/12	46.6	44.6	14.9
93	201221314	12/10/12	46.1	44.3	11.5
94	201221314	12/10/12	45.5	43.6	14.3
95	201221314	12/10/12	47.2	45.1	12.3
96	201221314	12/10/12	45.7	43.5	16.8
97	201221314	12/10/12	46.6	44.4	12.7

### Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Others	Melt Source:
											Each	Total
2BS787	6061	0.62	0.18	0.20	0.02	0.85	0.06	0.01	0.01	98.05	0.05	0.15
2BS797	6061	0.61	0.19	0.19	0.03	0.84	0.06	0.01	0.01	98.06	0.05	0.15

Print Date: 12/28/2012

Calvin L. Maguire, Director of Quality & Technical Services

# THYSSENKRUPP MATERIALS NA

**DART AEROSPACE**  
ALUMINUM FLAT BAR 6061-T6511  
1.00" x 2.50" x 144.0000"  
PART NO.

P.O. Ref 19640  
Nous certifions que le document reproduit ici est  
une copie conforme du rapport fourni par le  
producteur du matériel ou les données résultant de

L'analyse faite par le laboratoire qualifié  
SIGNÉ PAR: *[Signature]*  
BL VIM-398896-002

22 Apr 13  
Pg 1/1



**SERVICE CENTER METALS**  
5850 Quality Way  
Prince George, VA 23875

## CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
164750	16

<b>BILL TO</b>	<b>MANIFEST NUMBER</b>	<b>DE NUMBER</b>	<b>DATE OF SHIPMENT</b>	<b>CERTIFICATION</b>
ThyssenKrupp Materials NA	177509	RB0125	12/28/2012	ASTM-B221-12 StencilContinuous
<b>SHIP TO</b>	<b>CUSTOMER PO</b>	<b>ALLOY / TEMPER</b>	<b>SALESPERSON</b>	<b>SPECIFICATION</b>
ThyssenKrupp Materials NA, Montreal	VIM-617730	6061-T6511	David Schroeder	AMS-QQA-200/8
<b>Quantity Certified</b>	<b>CUSTOMER PART NUMBER</b>	<b>DESCRIPTION</b>		
1,070 lbs	RB0125	SCRB 1.000x2.500		

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

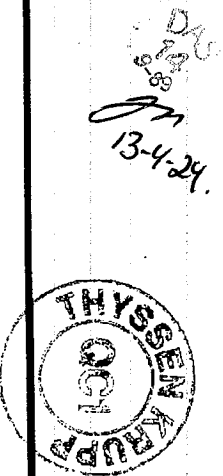
Items produced and certified as 6061-T6511  
also meet the requirements of 6061-T6

### Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201221512	12/14/12	49.3	45.9	11.7
2	201221512	12/14/12	49.5	46.2	11.6
3	201221512	12/14/12	48.0	45.1	12.9
4	201221512	12/14/12	49.0	45.1	12.6

### Chemical Composition for Aluminum Alloy 6061

Cast Number	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Total	Melt Source:
1112088	6061	0.71	0.35	0.30	0.10	0.86	0.10	0.05	0.02	97.51	0.05	0.15	United States of America
1112154	6061	0.71	0.40	0.30	0.10	0.87	0.10	0.09	0.03	97.40	0.05	0.15	United States of America



Calvin J. Wiggins, Director of Quality & Technical Services

Print Date: 12/28/2012

# THYSSENKRUPP MATERIALS NA

PO/Rel 19640

**DART AEROSPACE**  
ALUMINUM PLAT BAR 6061-T5511  
2.00" X 8.00" X 144.0000"  
PART NO.

Nous certifions que le document reproduit ici est  
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producteur du matériel ou les données résultant de

l'analyse faite par un laboratoire agréé  
SIGNED PART

**Certificate of Mill Test Results**  
BL VIM-398896-001  
22Apr13  
Pg 1/2

**sapa**

Sapa Industrial Extrusions  
33 PORTSVILLE STREET  
CRENSONA, PA  
17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB

Invoiced To Customer

THYSSENKRUPP MATERIALS NA INC  
4700 BOIS FRANCO

ST LAURENT, -1145 1A7

Ship To Customer

THYSSENKRUPP MATERIALS NA INC  
4700 BOIS FRANCO

ST LAURENT, QC -1145 1A7

## Certified Inspection Report

Sales Order Number	Line No.	Customer P/O	Cert Number	Page
110088081	2	VIM-619396-002	SAP-A741748	1 of 2
			Cert Creation Date	Cert Valid Date
			04-APR-13	04-APR-13

Quantity Shipped	Unit	Date Shipped	Item Description	Specification
901	LB	04-APR-13	Extruded 6061-T5	ASTM B221 REV 12A
			PLATE	AMS-QQ-A-2008 REV 1997
			2.000 TK x 8.000 W	ASME B221 REV 09
			SECT 505079	UNSWAY06061 REV
			144.000 IN LN	
			FIN MEANILL	
			W/F 18.816 F OI CS 8.2	
			6061/T5511	
			Murthing CONTINUOUS	
4413148				
Customer Part No.				
2X8EP				

Applicable Specifications, Revisions and Exceptions

COMPOSITION NOTE: The values for Others Each and Others Total have met the limits as shown on this certified inspection report. Remainder is Aluminum.

Signature And Title

*William T. Martin, III*

William Martin III

Tech/Quality Manager

04-APR-13

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, and affixing any specifications forming a part of the description and that samples representative of the material and the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form without prior written approval of our Quality Assurance Dept.

Quantities per Lot/Packages

Package Number	Lot Number	Quantity	UOM	Weight
G12-PK(1902839)	21360087	4	PCS	Gross 907 Net 901

Composition Limits

Alloy	Si		Fe		Cu		Mn		Mg		Cr		Zn	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.40	0.80	0.70	0.15	0.40	0.15	0.80	1.20	0.04	0.35	0.25			





# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM FLAT BAR 6061-T6511  
2.00" X 8.00" X 144.0000"  
PART NO.

PO/Rel 19640

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producteur du matériel ou les données résultant de

## Certificate of Mill Test Results

BL VIM-398896-001

22Apr13  
Pg 2/2

l'analyse faite par un laboratoire qualifié  
SIGNÉ PAR:

Attn:

**sapa**

Sapa Industrial Extrusions  
53 POTTSVILLE STREET  
CRENSONA, PA  
17929-0187

### Certified Inspection Report

Sale Order Number  
1100384081

Line No. 2

Customer PO  
VIM-619396-002

Cart Number  
SAPA741748

Page 2 of 2  
Cert Creation Date 04-Apr-13  
Cert Print Date 04-Apr-13

Alloy	Ti		Bt		Pb		Others Each		Others Total	
	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max
6061	0.15	0.15	0.05	0.05	0.05	0.05	0.05	0.05	0.15	0.15

#### Composition Results

Heat / Cast	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Bi	Pb	Others Each	Others Total
4029951	0.73	0.37	0.30	0.12	0.91	0.15	0.05	0.02	0.02	0.02	0.02	0.02
Heat / Cast	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Bi	Pb	Others Each	Others Total
4029952	0.73	0.36	0.33	0.12	0.92	0.15	0.04	0.03	0.03	0.03	0.03	0.03
Heat / Cast	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Bi	Pb	Others Each	Others Total
4029953	0.73	0.37	0.28	0.12	0.88	0.14	0.04	0.02	0.02	0.02	0.02	0.02

#### Mechanical Property - Test Limits

Test Type		UTS - L		TYS - L		EL 4D-Long		
LOM		KSI		KSI		PCT		
# of Test		..		..		..		
Test Temper	Lot Number	# of Tests	MIN Value	MAX Value	MIN Value	MAX Value	MIN Value	MAX Value
T6511	21360867	1	53.8	53.8	50.3	50.3	12.8	12.8

#### Cert Notes

Products manufactured with a T6511 temper also meet T6 temper requirements.

Yield strength has been determined by the 0.2% offset method

All Mill Finish Alloys produced at Sapa Extrusions comply with 0.4% Maximum Level per R415, with the exception of 6262 alloy  
In accordance with EN 10261 Inspection Certificate Type 3.1

Melted in the TSA or Other Qualified Countries as Defined by DEARS 215.R72.1

Made in USA

13424



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO19640**

Purchase Order Date 4/19/13

PO Print Date 4/19/13

Page Number 1 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAXED**  
4/13/13

1125 386

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6B2.000X08.000	6061-T6 BAR 2.00 8.00"	4/25/13 Yes	24.00 f	Yours ppd	\$35.7833	\$858.80
Special Inst:			MATERIAL: 6061-T6/T651/T6510/6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221				
2	M6061T6B1.000X02.500	6061-T6 Bar 1.00 x 2.50	4/25/13 Yes	12.00 f	Yours ppd	\$5.5417	\$66.50
Special Inst:			MATERIAL: 6061-T6/T651/T6510/6511/T62 ALUMINUM BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221				

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required **YES** NO

Change Nbr: 1

Change Date: 4/19/13



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO19640**

Purchase Order Date 4/19/13

PO Print Date 4/19/13

Page Number 2 of 2

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,PCSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

3	M6061T6B0.500X10.000	6061-T6 Bar .500 x 10.00	4/25/13 Yes	24.00 f	Yours ppd	\$11.1625	\$267.90
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Special In st: MATERIAL: 6061-  
T6/T651/T6510/6511/T62 ALUMINUM  
BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR  
AMS 4160 OR ASTM B211 OR  
ASTM B221

4	M6061T6B0.250X06.000	6061-T6 Bar .250 x 6.00	4/25/13 Yes	36.00 f	Yours ppd	\$3.4306	\$123.50
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Special In st: MATERIAL: 6061-  
T6/T651/T6510/6511/T62 ALUMINUM  
BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8  
OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR  
AMS 4160 OR ASTM B211 OR  
ASTM B221

PO Total:

\$1,316.70

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 4/19/13

No substitution or deviation without  
consent.

Certificate of Conformity or Material  
Certification required YES NO